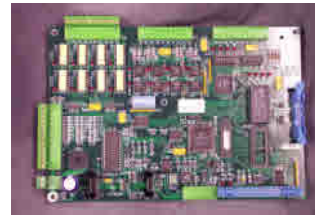


**TECH-3 BOARDS**

<u>PART NUMBER</u>	<u>DESCRIPTION</u>
413731	MAIN CONTROL BOARD DRYER/LOADING
413731R	REPAIRED
413733	DISPLAY BOARD VF DRYER/LOADING
413733R	INCLUDES MODULE (413519) REPAIRED
413519	DISPLAY MODULE VF DRYER
412547	DEWPOINT BOARD DRYER
412779	CFM BOARD DRYER
413904	VACUUM BOARD LOADING
413930	EXPANDER R8IO 24V LOADING
413931	EXPANDER R8IO 115V LOADING
413932	EXPANDER R160 24/115V LOADING



413731



413733



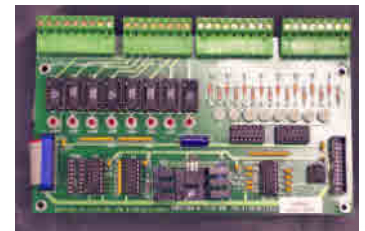
412547



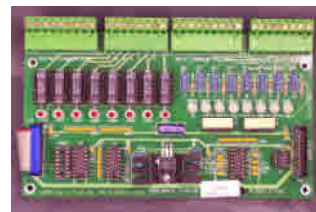
412779



413904



413930



413931



413932



INSTRUCTIONS T3 MAIN BOARD REPLACEMENT



MORE INFO 413930 BOARD

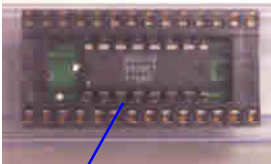
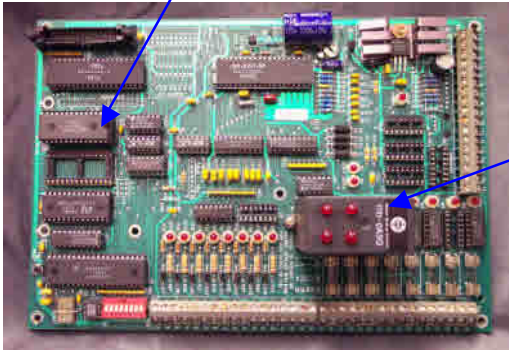



INSTRUCTIONS SMART WATCH REPLACEMENT

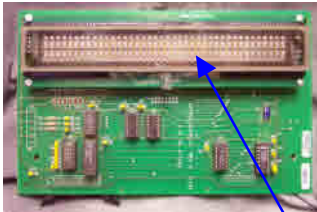

**TECH-2 BOARDS**

<u>PART NUMBER</u>	<u>DESCRIPTION</u>
411541	MAIN BOARD DRYER W/MODULE (411592)
413490 (REPAIRED)	W/MODULE (411592)
413440	MAIN BOARD BLENDER VIBRA FEEDER
412787	MAIN BOARD BLENDER
413056	MAIN BOARD PREHEATER
413489 (REPAIRED)	DISPLAY BOARD DRYER VF W/(413519)
411343	DISPLAY BOARD DRYER VF W/(413519)
413491 (REPAIRED)	DISPLAY BOARD DRYER LCD W/MODULE
413877	STATION CONTROL BOARD LOADING 115V NEW
412119	STATION CONTROL BOARD LOADING 115V OLD
412466	STATION CONTROL BOARD LOADING 24V

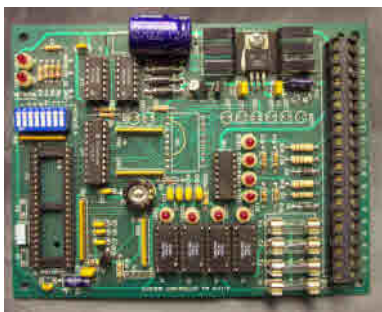
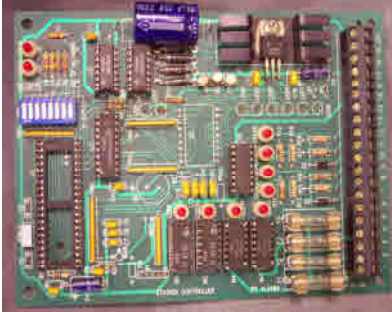
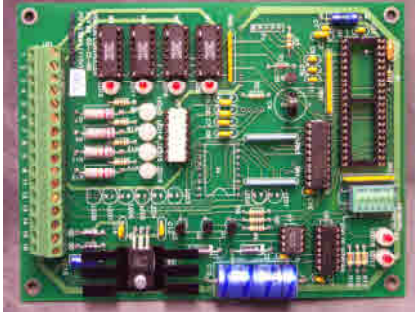
SMART WATCH (411293)  
UNDER RAM CHIP AT U6 LOCATION

411541,413490,413440,412787,413056  
NOTE: SPECIFY DESCRIPTION

411343 OR 413489      413491  
413519

412119      412466      413877

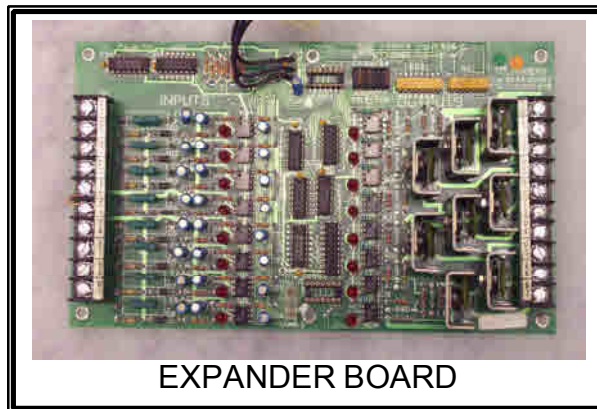
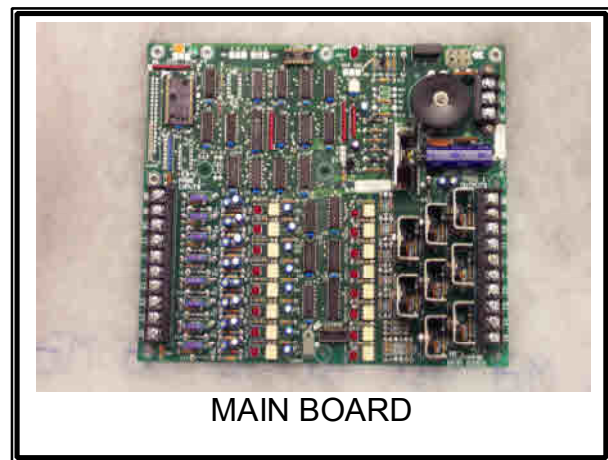
**TOUCHPANELS**

<u>PART NUMBER</u>	<u>DESCRIPTION</u>
413786	TOUCHPANEL TECH-3 DRYER
413788	TOUCHPANEL TECH-3 LOADING
412787	TOUCHPANEL TECH-3 BLENDER
411334	TOUCHPANEL BLUE/CLR DRYER TECH-2 BLUE FOR VF DISPLAY CLEAR FOR LCD DISPLAY
412120	TOUCHPANEL TECH-2 LOADER
412782	TOUCHPANEL TECH-2 BLENDER



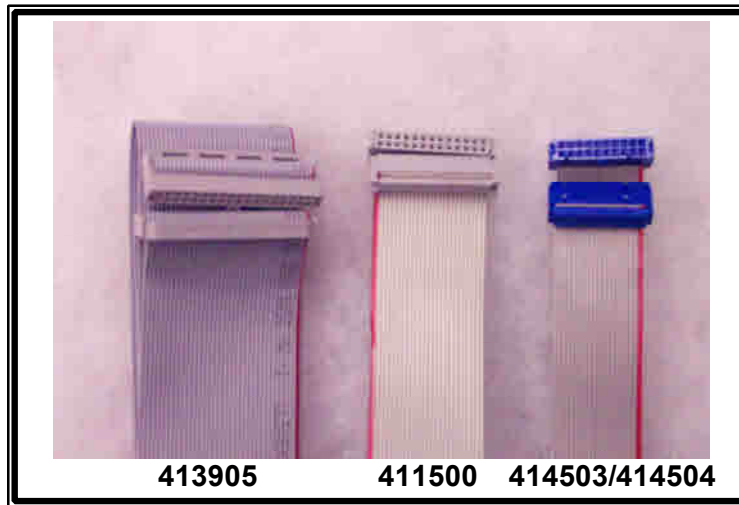
## **BARE BONES CONTROL BOARDS**

<b>PART #</b>	<b>DESCRIPTION</b>
<b>411627</b>	CONTROLLER ACCESS BARE BONES ( PIC-AB-001 )
<b>412891</b>	BOARD MAIN ICM-BB-30 24VDC
<b>409539</b>	BOARD MAIN ICM-BB-60 24VAC
<b>409538</b>	BOARD MAIN ICM-BB-40 110VAC
<b>412892</b>	BOARD EXPANDER ICM-IO-40 24VDC
<b>409541</b>	BOARD EXPANDER ICM-IO-27 24VAC
<b>409540</b>	BOARD EXPANDER ICM-IO-21 110VAC



## **RIBBON CABLES**

<b>PART #</b>	<b>DESCRIPTION</b>
<b>413905</b>	RIBBON CABLE TECH-3 DRYER 36 PIN
<b>411500</b>	RIBBON CABLE TECH-2 DRYER 26 PIN
<b>414503</b>	RIBBON CABLE 20 PIN, 18" LONG, CEN POLARIZED
<b>414504</b>	RIBBON CABLE 20 PIN, 36" LONG, CEN POLARIZED



## **CHIP SWITCH**

<b>PART #</b>	<b>DESCRIPTION</b>
<b>411282</b>	CHIP SWITCH SOLID STATE RELAY PD1201 & PD2401 FOR TECH 2 & TECH 3 MAIN & STA. CONTROL BOARDS. REPLACES ALL.

