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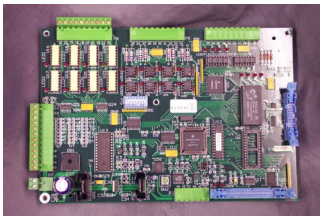
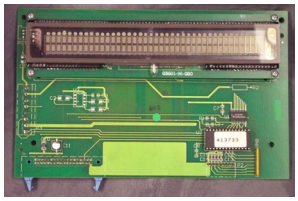
TECH-3 BOARDS

PART NUMBER	*DESCRIPTION*
***413731**	MAIN CONTROL BOARD DRYER/LOADING
413731R	REPAIRED
413733 (OBS)	DISPLAY BOARD VF DRYER/LOADING (SEE 415029)
413733R (OBS)	REPAIRED
412547	DEWPOINT BOARD DRYER
412779	CFM BOARD DRYER
413904	VACUUM BOARD LOADING
***413930**	EXPANDER R8IO 24V LOADING
413931	EXPANDER R8IO 115V LOADING
413932	EXPANDER R160 24/115V LOADING
413932	EXPANDER R160 24/115V LOADING
414995	HMI DISPLAY TECH-3 PANEL ONLY
414997	CABLE COMM. FOR (414995)
***415029**	KIT TECH-3 TO HMI/TECH-3 INCLUDES **414495**, PWR SUPP, PG CHIP, LIGHTS & **414997**


***413731**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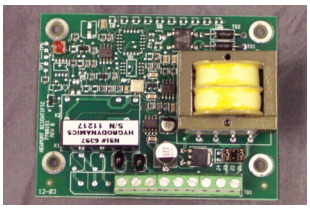
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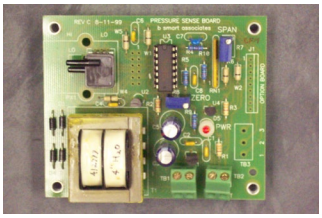
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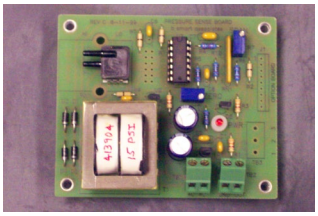
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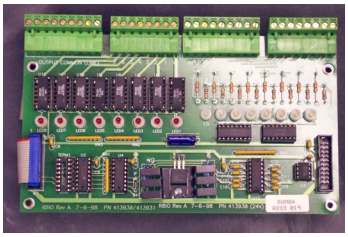
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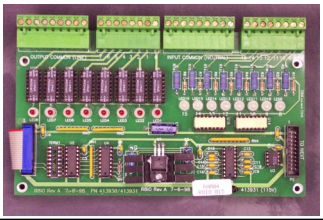

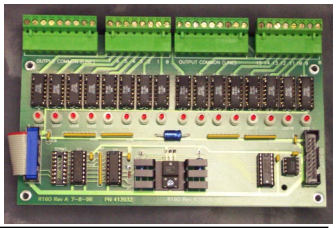

414995

414997

***415029**

*CLICK ON LINKS BELOW FOR MORE NFO

KIT HMI/TECH-3 415029

EXPANDER 413930

TECH-3 MAIN BOARD REPLACEMENT

TECH-2 SMARTWATCH REPLACEMENT

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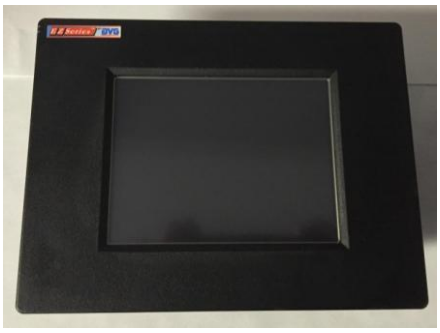
PROTEK HMI



EZ-AUTOMATION

415189 6” COLOR
415190 10” COLOR

C-MORE

415109 6” GRAYSCALE
415070 6” COLOR
415161 10” COLOR

MC-1,2,3 BLENDERS

409583
CONTROLLER BOARD STD

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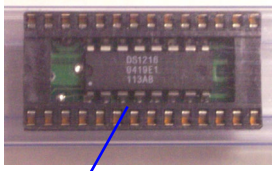
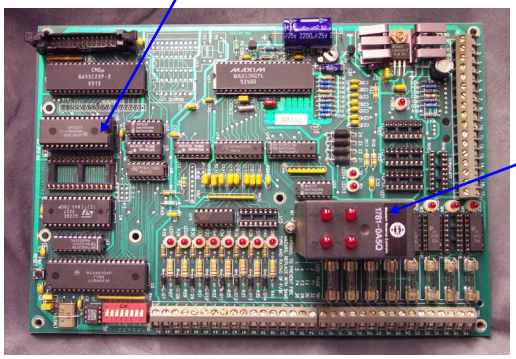
*CLICK ON LINKS BELOW FOR MORE INFO
SMARTWATCH CHIP INSTALLATION

TECH-2 BOARDS

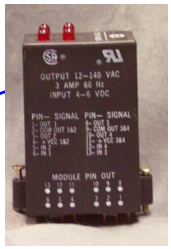
PART NUMBER	*DESCRIPTION*
411541	MAIN BOARD DRYER W/MODULE **(411592)**
413490 (REPAIRED)	W/MODULE **(411592)**
413440	MAIN BOARD BLENDER VIBRA FEEDER
412787	MAIN BOARD BLENDER
413056	MAIN BOARD PREHEATER
411343 (OBS) (NEW)	DISPLAY BOARD DRYER VF W/**(413519)**
413489 (REPAIRED)	DISPLAY BOARD DRYER VF W/**(413519)**
413491 (REPAIRED)	DISPLAY BOARD DRYER LCD W/MODULE
413877	STATION CONTROL BOARD LOADING 115V NEW
412119	STATION CONTROL BOARD LOADING 115V OLD
412466	STATION CONTROL BOARD LOADING 24V
413519	DISPLAY MODULE VF

SMART WATCH **(411293)**
UNDER RAM CHIP AT U6 LOCATION

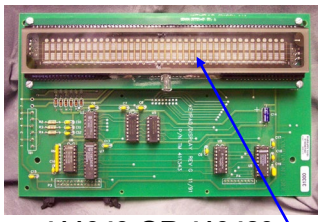




411541,413490,413440,412787,413056
NOTE: SPECIFY DESCRIPTION

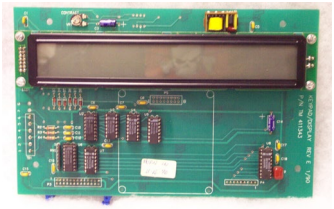


411592



411343 OR 413489

413519



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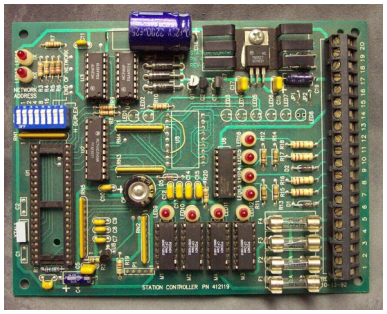

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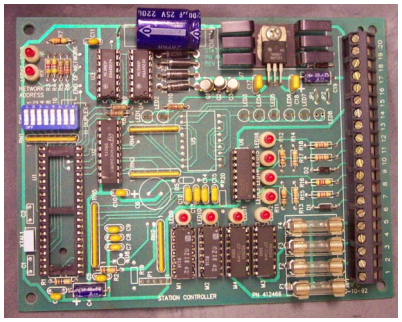
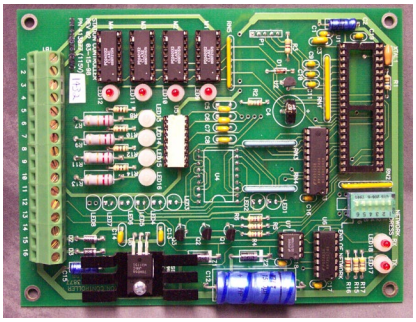


412466



413877

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TOUCHPANELS

PART NUMBER	*DESCRIPTION*
413786 (OBS) **413786R**	TOUCHPANEL TECH-3 REPAIRED TOUCHPANEL
413788	TOUCHPANEL TECH-3 LOADING
412787	TOUCHPANEL TECH-3 BLENDER
411334(OBS) USE 413786-T2	TOUCHPANEL BLUE/CLR DRYER TECH-2 BLUE FOR VF DISPLAY CLEAR FOR LCD DISPLAY
413786-T2	TOUCHPANEL TECH-2 DRYER
412120	TOUCHPANEL TECH-2 LOADER
412782	TOUCHPANEL TECH-2 BLENDER

413786 OBSOLETE

413788

413787

412120

412782

413786-T2

411334 OBS
USE 413786-T2

BLUE FOR VFD
(AS SHOWN)

CLEAR FOR LCD

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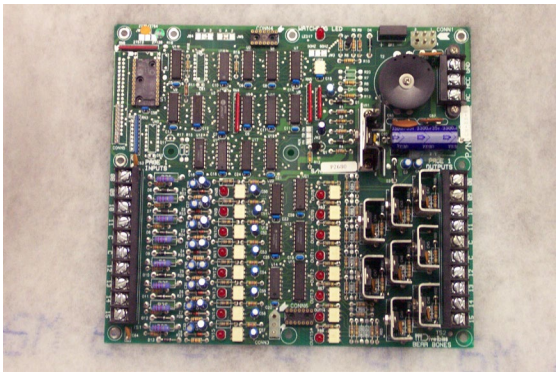
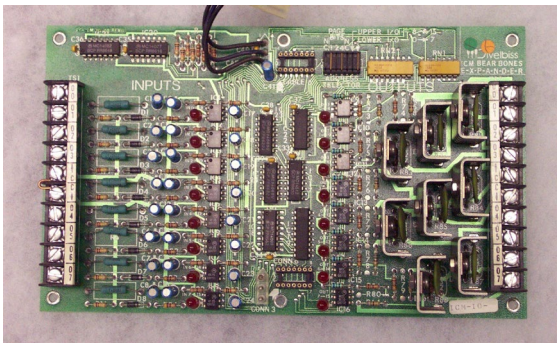
BARE BONES CONTROL BOARDS

PART #	DESCRIPTION
411627	CONTROLLER ACCESS BARE BONES (PIC-AB-001)
412891	BOARD MAIN ICM-BB-30 24VDC
409539	BOARD MAIN ICM-BB-60 24VAC
409538	BOARD MAIN ICM-BB-40 110VAC
412892	BOARD EXPANDER ICM-IO-40 24VDC
409541	BOARD EXPANDER ICM-IO-27 24VAC
409540	BOARD EXPANDER ICM-1O-21 110VAC

411627



MAIN BOARD



EXPANDER BOARD

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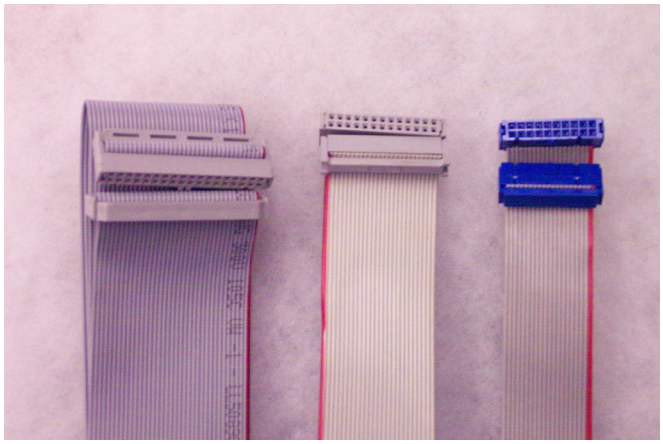
RIBBON CABLES

PART #	DESCRIPTION
413905	RIBBON CABLE TECH-3 DRYER 36 PIN
411500	RIBBON CABLE TECH-2 DRYER 26 PIN
414503	RIBBON CABLE 20 PIN, 18” LONG, CEN POLARIZED
414504	RIBBON CABLE 20 PIN, 36” LONG, CEN POLARIZED



413905 411500 414503/414504

CHIP SWITCH

PART #	DESCRIPTION
411282	CHIP SWITCH SOLID STATE RELAY PD1201 & PD2401 FOR TECH 2 & TECH 3 MAIN & STA. CONTROL BOARDS. REPLACES ALL.

411282